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RBE117-15004W6-9
Job Sheet 191225



Part No: RBE117-15004W6-9

Job Qty: 1 pcs

Part Name: Thrust Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/25/19

Job Tracking No:

Due Date: 4/15/19 *April 23*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-15004W6 Rev.1 IPP Rev. A 18.12.20 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S178420



Part: RBE117-15004W6-9

Job No: 191225

Serial No/Batch: S178420

Revision: 1

Inspector:

Exp Date:

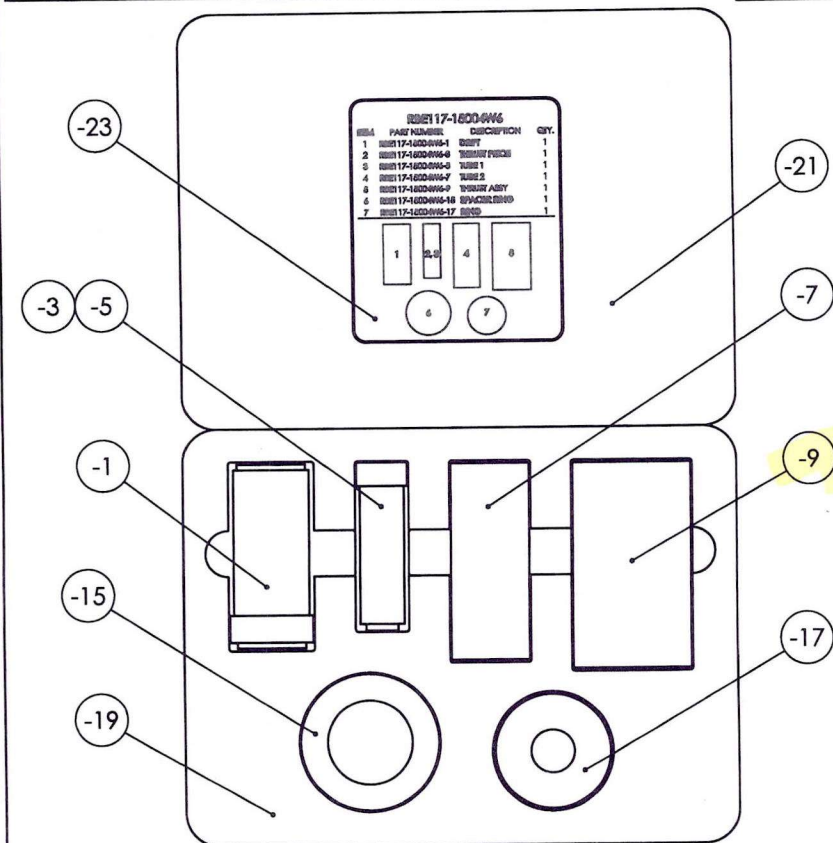
Instructions:

Date: 05/06/19

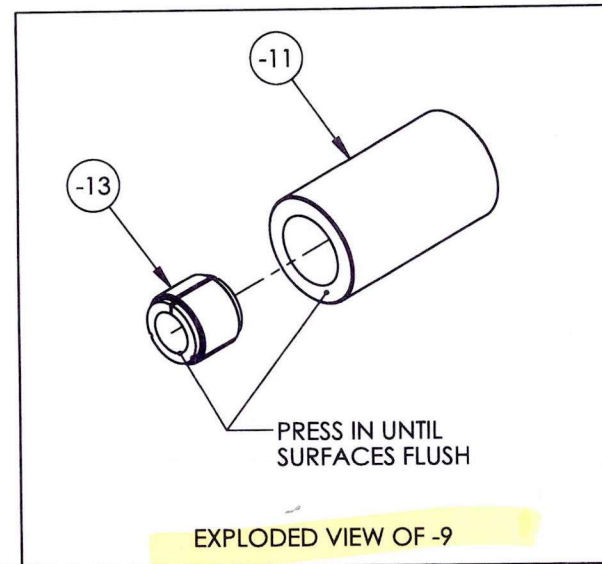
Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/15/19		0.00	0.20	Small Fab - 1		DAS 71 9-89 19-5-6
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/15/19		0.00	0.00	QC 5 - 10		DAS 68 9-89 MAY 06 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	1 pcs	4/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	1 pcs	4/15/19		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 12 570 MAY 06 2019
							QC 21 - SA - 70		
Part Op 100 - Assemble as per DWG. See sheet 1. Descriptions:									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
RBE117-15004W6-11	Tube 4	1 pcs (1 ea)	100-Small Fab - 1		S170780 S174648 GA137A				
RBE117-15004W6-13	Thrust Piece	1 pcs (1 ea)	100-Small Fab - 1						
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	RBE117-15004W6-11	1	0	0					
	RBE117-15004W6-13	1	0	0					
Part Specifications									
Specifications could not be found.									

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REVISIONS				DATE	INT
REV	ECR	DESCRIPTION			
1		RELEASED FOR PRODUCTION		11/9/2016	S



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191225 M.C.S.
19-02-25



NOTE:
1. REF. AIRBUS T/N 117-15004W6.
2. SEE EXPLODED VIEW OF -9.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRIFT	O1		2
			-3	1	THRUSTER PIECE	4140/4142		3
			-5	1	TUBE 1	O1		4
			-7	1	TUBE 2	O1		5
	X		-9	1	THRUSTER ASSY			1
	1		-11	1	TUBE 4	O1		6
	1		-13	1	THRUSTER PIECE	WHITE DELRIN/ACETAL		7
			-15	1	SPACER RING	O1		8
			-17	1	RING	O1		9
		B/O	-19	1	FOAM, BOTTOM	ETHAFOAM 220, BLACK	3.95 X 9.08 X 11.98 (CASE SOLUTIONS)	10
		B/O	-21	1	FOAM, TOP	ETHAFOAM 220, BLACK	1.20 X 9.08 X 11.98 (CASE SOLUTIONS)	11
			-23	1	PLACARD	PLASTIC		12
		B/O	-25	1	CASE	PLASTIC	PELICAN #APP-1400-E	N/S
	ASSY -9							

DART AEROSPACE	
TITLE PUSH OUT/PRESS IN TOOL	
DWG NO. RBE117-15004W6	
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ALL FRACTIONS
FINISH	.XXX ± .005 FRACT
	.XX ± .01 AN
	.X ± .1 SU
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	2. DIMENSIONAL LIMITS AFTER PLATING
CHECKED:	3. INTERPRET DIM AND TOLERANCES TO ASME Y14.5M-2009
OPPS APPR:	QA APPR: LINDSAY
APPROVED:	GILBERT
SCALE	1:4
DATE	8/17/2016
SHEET	H14

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					